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Intertek Report No. 130708006GZU-001

EVALUATION
OF
Mortise Lock, ASM-10000-01, Grade 1
FOR
Angel Metal Co., Ltd
#1099 Woram-Dong, Dalseo-Gu, Daegu, South Korea

TEST STANDARD:
Per applicant's specifications, using the following standard as a guideline: ANSI/BHMA A156.13 - 2012 Mortise Locks and Latches

SAMPLES:
Samples were identified by the applicant as Mortise Lock, Model ASM-10000-01, Grade 1.
Samples were received in good condition on July 6, 2013, which manufactured by Angel Metal Co., Ltd.

TEST DATES: July 6, 2013 to October 22, 2013

RESULTS: Compliant

Subsection	Test Description	Test Results
8	Operational Tests	Compliant
9	Cycle Tests	Compliant
10	Strength Tests	Compliant
11	Material Evaluation Tests	Compliant
12	Security Tests	Compliant

The attached summary and data are results of the product testing and evaluation.

Report Prepared By:
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Engineer
Intertek

Reviewed By:
Blusea Dong
Technical Team Leader
Intertek

Test Results

Model	Series	Function	Grade	Trim	Finish	Base Material
ASM-10000-01	1000	F13	1	Knob/Turn/Key	SS	Stanless Steel

8 Operational Tests

8.1 Dead Bolt Torque

8.1.1 Torque to Retract Dead Bolt or Torque to Retract Dead Bolt and Latch Bolt by Turn (lbf-in)

Compliant

	Specimen # 001		Specimen # 002		Specimen # 003		Maximum Allowable	
	Initial	50%	Initial	50%	Initial	50%	Initial	50%
CCW	1.9	2.3	2.1	2.5	1.9	2.3	9.0	11.0

8.1.2 Torque to Retract Dead Bolt or Torque to Retract Dead Bolt and Latch Bolt by Key (lbf-in)

Compliant

Key	Specimen # 001		Specimen # 002		Specimen # 003		Maximum Allowable	
Direction	Initial	50%	Initial	50%	Initial	50%	Initial	50%
CW	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
CCW	2.1	2.7	2.7	3.2	2.3	2.7	9.0	11.0

8.2 Force or Torque to Retract Latch Bolt or Latch Bolt and Dead Bolt

8.2.1 Knob or Lever (lbf-in)

Compliant

	Specimen # 001		Specimen # 002		Specimen # 003		Maximum Allowable	
	Initial	50%	Initial	50%	Initial	50%	Initial	50%
Outside CW	7.6	7.8	7.4	7.8	7.3	7.6	9.0	11.0
Outside CCW	7.8	8.0	7.6	8.0	7.4	7.8	9.0	11.0
Inside CW	6.2	7.2	7.6	7.8	7.6	7.8	9.0	11.0
Inside CCW	6.9	7.3	7.4	7.6	7.3	7.4	9.0	11.0

8.2.2 Entry Handleset Thumb Piece Force (lbf)

Not Applicable

	Specimen # 001		Specimen # 002		Specimen # 003		Maximum Allowable	
	Initial	50%	Initial	50%	Initial	50%	Initial	50%
Outside	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Inside	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

8.2.3 Paddle Force (lbf)

Not Applicable

	Specimen # 001		Specimen # 002		Specimen # 003		Maximum Allowable	
	Initial	50%	Initial	50%	Initial	50%	Initial	50%
Outside	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Inside	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

8.3 Force to Latch Door - Force (lbf (N))

Compliant

Specimen # 001		Specimen # 002		Specimen # 003		Maximum Allowable	
Initial	50%	Initial	50%	Initial	50%	Initial	50%
2.5	2.8	2.7	2.8	2.7	2.9	4.5	5.4

8.4 Torque to Retract Latch Bolt by Key (lbf-in)

Compliant

Key	Specimen # 001		Specimen # 002		Specimen # 003		Maximum Allowable	
Direction	Initial	50%	Initial	50%	Initial	50%	Initial	50%
CW	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
CCW	3.0	3.9	2.7	4.2	3.2	3.9	9.0	11.0

8.5 Minimum Projection of Latch Bolt when Depressed to Dead Latched Position (in)

Compliant

Specimen # 001		Specimen # 002		Specimen # 003		Minimum Allowable	
Initial	50%	Initial	50%	Initial	50%	Initial	50%
0.589	0.511	0.583	0.531	0.581	0.529	0.563	0.453

*Latchbolt deadlatches when deadbolt is extended.

8.6 Minimum Projection of Auxiliary Dead Latch to Dead Lock Latch Bolt (in) Not Applicable

Specimen # 001		Specimen # 002		Specimen # 003		Minimum Allowable	
Initial	50%	Initial	50%	Initial	50%	Initial	50%
N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

8.7 Warped Door Test 50 lbf (222 N) Applied to Door, Measure Torque to retract.

8.7.1 Turn or Key Compliant

	Specimen # 001		Specimen # 002		Specimen # 003		Maximum Allowable	
	Torque (lbf-in)		Torque (lbf-in)		Torque (lbf-in)		Torque (lbf-in)	
	Initial	50%	Initial	50%	Initial	50%	Initial	50%
Key CW	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Key CCW	26.6	31.0	27.4	31.9	28.3	31.0	33.0	40.0
Turn CW	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Turn CCW	2.1	2.7	2.3	2.8	2.1	3.2	33.0	40.0

8.7.2 Lever, Knob or Thumb piece Compliant

	Specimen # 001		Specimen # 002		Specimen # 003		Maximum Allowable	
	Torque (lbf-in)		Torque (lbf-in)		Torque (lbf-in)		Torque (lbf-in)	
	Initial	50%	Initial	50%	Initial	50%	Initial	50%
Outside CW	31.0	33.6	31.9	33.6	30.1	34.5	45.0	54.0
Outside CCW	31.9	32.7	30.1	32.7	31.0	33.6	45.0	54.0
Inside CW	30.1	33.6	31.0	31.9	31.9	32.7	45.0	54.0
Inside CCW	31.0	34.5	31.9	33.6	30.1	31.9	45.0	54.0

8.7.3 Entry Handleset Thumb Piece Force (lbf) Not Applicable

	Specimen # 001		Specimen # 002		Specimen # 003		Maximum Allowable	
	Initial	50%	Initial	50%	Initial	50%	Initial	50%
Outside	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Inside	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

8.7.4 Paddle Force (lbf) Not Applicable

	Specimen # 001		Specimen # 002		Specimen # 003		Maximum Allowable	
	Initial	50%	Initial	50%	Initial	50%	Initial	50%
Outside	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Inside	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

9 Cycle Tests Compliant

Rotation	Counter Reading	Date	Technicians Initials
CW	0	2013-7-13	Credy Chen
CW	76,005	2013-7-15	Credy Chen
CW	146,976	2013-7-17	Credy Chen
CW	250,000	2013-7-20	Credy Chen
CCW	366,013	2013-7-24	Credy Chen
CCW	431,562	2013-7-26	Credy Chen
CCW	500,000	2013-7-28	Credy Chen
CW	567,595	2013-7-30	Credy Chen
CW	634,497	2013-8-1	Credy Chen
CW	750,000	2013-8-5	Credy Chen
CCW	828,646	2013-8-7	Credy Chen
CCW	897,321	2013-8-9	Credy Chen
CCW	965,234	2013-8-11	Credy Chen
CCW	1,000,000	2013-8-12	Credy Chen

9.6 Do the locks function as originally intended? Yes

Comments:

10 Strength Tests

10.1 Locked Outside Lever or knob Torque Test (Repeat in the opposite direction for knob only) Compliant

	Specimen #004	Specimen #005	Specimen #006	Minimum Allowable
	Torque (lbf-in)	Torque (lbf-in)	Torque (lbf-in)	Torque (lbf-in)
Outside CW	300	300	300	300
Outside CCW	300	300	300	300

10.2 Axial Load Test

10.2.1 Lever or Knob at the Spindle Axis Compliant

	Specimen #004	Specimen #005	Specimen #006	Minimum Allowable
	Force (lbf)	Force (lbf)	Force (lbf)	Force (lbf)
Outside	500	500	500	500
Inside	500	500	500	500

10.2.2 Outside Lever Load 2 inches from Spindle Not applicable

	Specimen #004	Specimen #005	Specimen #006	Minimum Allowable
	Force (lbf)	Force (lbf)	Force (lbf)	Force (lbf)
Outside	N/A	N/A	N/A	N/A

10.2.3 Entry Handlesets Locked Outside Thumbpiece Load Not Applicable

	Specimen #004	Specimen #005	Specimen #006	Test Load
	Force (lbf)	Force (lbf)	Force (lbf)	Force (lbf)
Outside	N/A	N/A	N/A	N/A

10.2.4 Locked Outside Paddle Load Not Applicable

	Specimen #004	Specimen #005	Specimen #006	Test Load
	Force (lbf)	Force (lbf)	Force (lbf)	Force (lbf)
Outside at Axle	N/A	N/A	N/A	N/A
Outside at 2" from Axle	N/A	N/A	N/A	N/A
Inside at Axle	N/A	N/A	N/A	N/A
Inside at 2" from Axle	N/A	N/A	N/A	N/A

10.3 Vertical Load Test

10.3.1 Vertical Load Test Lever or Knob Compliant

	Specimen #004	Specimen #005	Specimen #006	Minimum Allowable
	Force (lbf)	Force (lbf)	Force (lbf)	Force (lbf)
Outside	360	360	360	360
Inside	360	360	360	360

Vertical Load Test Paddles - Test one mounted horizontally and one mounted vertically.

Not Applicable

	Specimen #004	Specimen #005	Specimen #006	Minimum Allowable
	Force (lbf)	Force (lbf)	Force (lbf)	Force (lbf)
Horizontal Outside	N/A	N/A	N/A	N/A
Horizontal Inside	N/A	N/A	N/A	N/A
Vertical Outside	N/A	N/A	N/A	N/A
Vertical Inside	N/A	N/A	N/A	N/A

10.3.2 Vertical Load Test Entry Handlesets Not Applicable

	Specimen #004	Specimen #005	Specimen #006	Test Load
	Force (lbf)	Force (lbf)	Force (lbf)	Force (lbf)
Outside	N/A	N/A	N/A	N/A

10.4 Bolt strength Test Compliant

	Specimen #004	Specimen #005	Specimen #006	Maximum Allowable
	Force (lbf)	Force (lbf)	Force (lbf)	Force (lbf)
Latch Bolt	1200	1200	1200	1200
Dead Bolt	1350	1350	1350	1350

10.5 Unlocked Outside Lever or Knob Torque Test — Compliant

	Specimen #004	Specimen #005	Specimen #006	Minimum Allowable
	Torque (lbf-in)	Torque (lbf-in)	Torque (lbf-in)	Torque (lbf-in)
Outside CW	300	300	300	300
Outside CCW	300	300	300	300
Inside CW	300	300	300	300
Intside CCW	300	300	300	300

10.6 Unlocked Entry Handleset Load Test — Not applicable

	Specimen #004	Specimen #005	Specimen #006	Maximum Allowable
	Force (lbf)	Force (lbf)	Force (lbf)	Force (lbf)
Outside	N/A	N/A	N/A	N/A
Inside	N/A	N/A	N/A	N/A

10.7 Qualification Requirements

8.1 Dead Bolt Torque

8.1.1 Torque to Retract Dead Bolt or Torque to Retract Dead Bolt and Latch Bolt by Turn (lbf-in) — Compliant

Specimen #004	Specimen #005	Specimen #006	Maximum Allowable
Torque (lbf-in)	Torque (lbf-in)	Torque (lbf-in)	Torque (lbf-in)
2.1	1.9	2.0	11.0

8.1.2 Torque to Retract Dead Bolt or Torque to Retract Dead Bolt and Latch Bolt by Key (lbf-in) — Compliant

Key	Specimen #004	Specimen #005	Specimen #006	Maximum Allowable
Direction	Torque (lbf-in)	Torque (lbf-in)	Torque (lbf-in)	Torque (lbf-in)
CW	N/A	N/A	N/A	N/A
CCW	4.4	4.6	4.6	11.0

8.2 Force or Torque to Retract Latch Bolt or Latch Bolt and Dead Bolt

8.2.1 Knob or Lever (lbf-in) — Compliant

	Specimen #004	Specimen #005	Specimen #006	Maximum Allowable
	Torque (lbf-in)	Torque (lbf-in)	Torque (lbf-in)	Torque (lbf-in)
Outside CW	7.8	7.6	7.7	11.0
Outside CCW	8.0	7.8	7.8	11.0
Inside CW	8.1	8.1	7.9	11.0
Inside CCW	7.8	8.0	7.8	11.0

8.2.2 Entry Handleset Thumb Piece Force (lbf) — Not Applicable

	Specimen #004	Specimen #005	Specimen #006	Maximum Allowable
	Force (lbf)	Force (lbf)	Force (lbf)	Force (lbf)
Outside	N/A	N/A	N/A	N/A
Inside	N/A	N/A	N/A	N/A

8.2.3 Paddle Force (lbf) — Not Applicable

	Specimen #004	Specimen #005	Specimen #006	Maximum Allowable
	Force (lbf)	Force (lbf)	Force (lbf)	Force (lbf)
Outside	N/A	N/A	N/A	N/A
Inside	N/A	N/A	N/A	N/A

8.3 Force to Latch Door - Force (lbf (N)) — Compliant

Specimen #004	Specimen #005	Specimen #006	Maximum Allowable
Force (lbf)	Force (lbf)	Force (lbf)	Force (lbf)
2.8	2.7	2.7	5.4

8.4 Torque to Retract Latch Bolt by Key (lbf-in) Compliant

Key	Specimen #004	Specimen #005	Specimen #006	Maximum Allowable
Direction	Torque (lbf-in)	Torque (lbf-in)	Torque (lbf-in)	Torque (lbf-in)
CW	N/A	N/A	N/A	N/A
CCW	4.6	4.8	4.6	11.0

8.5 Minimum Projection of Latch Bolt when Depressed to Dead Latched Position (in) Compliant

Specimen #004	Specimen #005	Specimen #006	Minimum Allowable
Projection (in.)	Projection (in.)	Projection (in.)	Projection (in.)
0.521	0.526	0.511	0.453

*Latchbolt deadlatches when deadbolt is extended.

8.7 Warped Door Test 50 lbf (222 N) Applied to Door, Measure Torque to retract.

8.7.1 Turn or Key Compliant

	Specimen #004	Specimen #005	Specimen #006	Maximum Allowable
	Torque (lbf-in)	Torque (lbf-in)	Torque (lbf-in)	Torque (lbf-in)
Key CW	N/A	N/A	N/A	N/A
Key CCW	28.3	29.2	28.3	33.0
Turn CW	N/A	N/A	N/A	N/A
Turn CCW	2.1	2.3	2.1	33.0

8.7.2 Lever, Knob or Thumb piece Compliant

	Specimen #004	Specimen #005	Specimen #006	Maximum Allowable
	Torque (lbf-in)	Torque (lbf-in)	Torque (lbf-in)	Torque (lbf-in)
Outside CW	31.9	33.6	33.6	45.0
Outside CCW	32.7	31.9	34.5	45.0
Inside CW	31.9	32.7	31.9	45.0
Inside CCW	33.6	33.6	32.7	45.0

8.7.3 Entry Handleset Thumb Piece Force (lbf) Not Applicable

	Specimen #004	Specimen #005	Specimen #006	Maximum Allowable
	Force (lbf)	Force (lbf)	Force (lbf)	Force (lbf)
Outside	N/A	N/A	N/A	N/A
Inside	N/A	N/A	N/A	N/A

8.7.4 Paddle Force (lbf) Not Applicable

	Specimen #004	Specimen #005	Specimen #006	Maximum Allowable
	Force (lbf)	Force (lbf)	Force (lbf)	Force (lbf)
Outside	N/A	N/A	N/A	N/A
Inside	N/A	N/A	N/A	N/A

11 Material Evaluation Tests

11.1 Knob Crush Test Sample #007 Compliant

Grade 1 Base Material Stainless Steel

Compression Load 1000 lbf

Deformation		Recorded Deformation (%)	Maximum Allowable (%)
Outside Knob		0.09	10
Inside Knob		0.04	10
		Measured Torque (lbf-in)	Maximum Allowable (lbf-in)
Key Torque	CW	N/A	N/A
at Test Compression	CCW	N/A	N/A

Comments:

11.2 Rose/Escutcheon Dent Test Sample # 008

Grade 1

	Measured Depth (in)	Maximum Depth Allowable (in)	Compliant / Non Compliant
Inside	0.011	0.075	Compliant
Outside	0.009	0.075	Compliant

11.3 Outside Rose Deformation Test Sample #009 Compliant

Grade 1 Base Material Stainless steel

	Compression Load (lbf)	Deformation	Deformation Maximum Allowable
Outside	650	0.04%	10%

Comments:

12 Security Tests

12.1 Knob, Lever, Handleset Thumbpiece, or Paddle Impact Test Sample #010 Compliant

Impact 75lbf-ft(100J) 10 Blows Operable Entry

Inoperable X Non-Entry X

Comments: When applied 2 blows, the knob was destroyed, but can not gain entry with a screw driver or by hand within 5 minutes.

12.2 Cylinder Guard (Sectional Trim) or Escutcheon ImpactTest Sample # Not applicable

Impact Operable Entry

Inoperable Non-Entry

Comments: The cylinder guard projects 0.313", not over 3/8" from the surface of the door.

12.3 Cylinder Guard (Sectional Trim) or Escutcheon Tension Test Sample #011 Compliant

Tension 3600 lbf Operable Entry

Inoperable X Non-Entry X

Comments:

12.4 Lock Body or Housing Tension Test Sample #012 Compliant

Tension 3600 lbf Operable Entry

Inoperable X Non-Entry X

Comments:

12.5 Lock Body or Housing Torque Test Sample #013 Compliant

Torque 120 ft-lbf Operable Entry

Inoperable X Non-Entry X

Comments:

12.6 Locked Knob, Lever, or Paddle Test — Sample #014 — Compliant

10.5.1 Locked Knob or Lever.

Torque	120 ft-lbf	Operable		Entry	
Actual Torque	75 ft-lbf	Inoperable	X	Non-Entry	X

Comments: when the torque reached 75 ft-lbf, the knob was destryed, but can not gain entry with a screw driver or by hand within 5 minutes.

10.5.2 Locked Paddle — Sample # — Not applicable

Force		Operable		Entry	
Actual Force		Inoperable		Non-Entry	

Comments:

12.7 Cylinder Guard (Sectional Trim) or Escutcheon Torque Test — Sample #015 — Compliant

Torque	N/A	Operable	X	Entry	
		Inoperable		Non-Entry	X

Comments: The attempted torque can not be achieved due to the design features.

12.8 Cylinder Face Impact Test — Sample #016 — Compliant

Impact	75Ibf-ft (100J) 10 Blows	Operable		Entry	
		Inoperable	X	Non-Entry	X

Comments:

12.9 Dead Bolt or Latch Bolt or Dead Bolt and Latch Bolt Impact Test — Compliant

Sample #0117

Impact	2 blows of 60 lbf-ft plus 2 blows of 90 lbf-ft plus 2 Blows of 120 lbf-ft plus 2 Blows of 150 lbf-ft	Operable	X	Entry	
		Inoperable		Non-Entry	X

Comments:

12.10 Dead Bolt Sawing Test - All Grades - 5 Minutes with 5 lbf (22 N) — Compliant

Sample #018

Width of Dead Bolt	1.12"		
Thickness of Dead Bolt	0.51"	Time:	more than 5 minutes

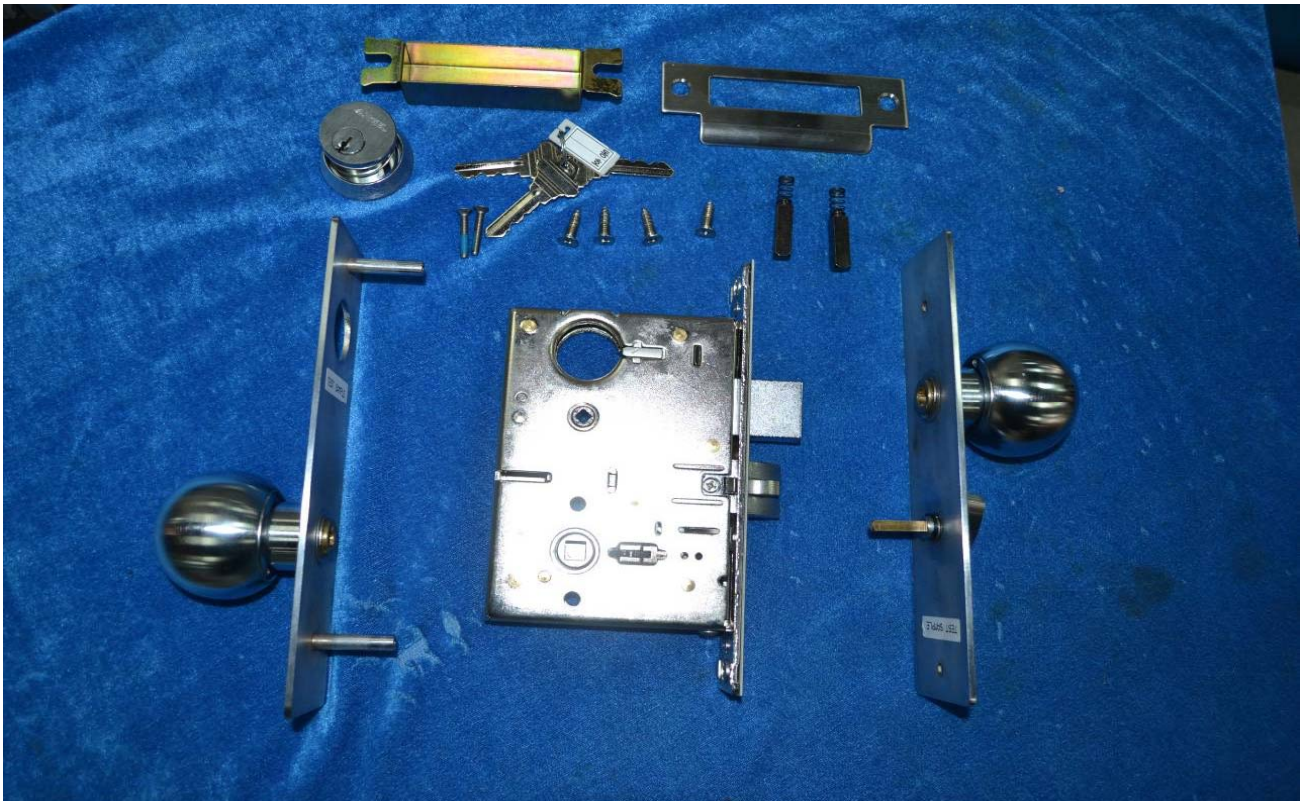
Comments: The dead bolt was not sawn off within 5 minutes

12.11 Bolt Compressive Load Test — Sample # 019 — Compliant

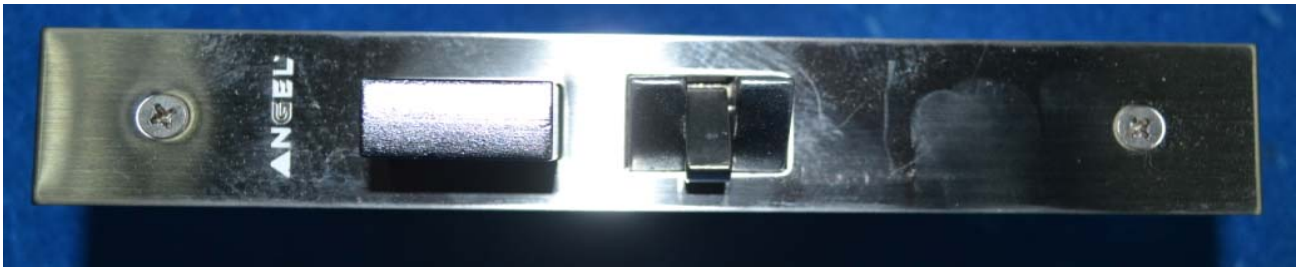
All Grades: Latch Bolt: 360 lbf; Dead Bolt: 600 lbf

Comments: After test, the Latch Bolt projects: 0.501"; Deadbolt projects:0.984"

Product photos

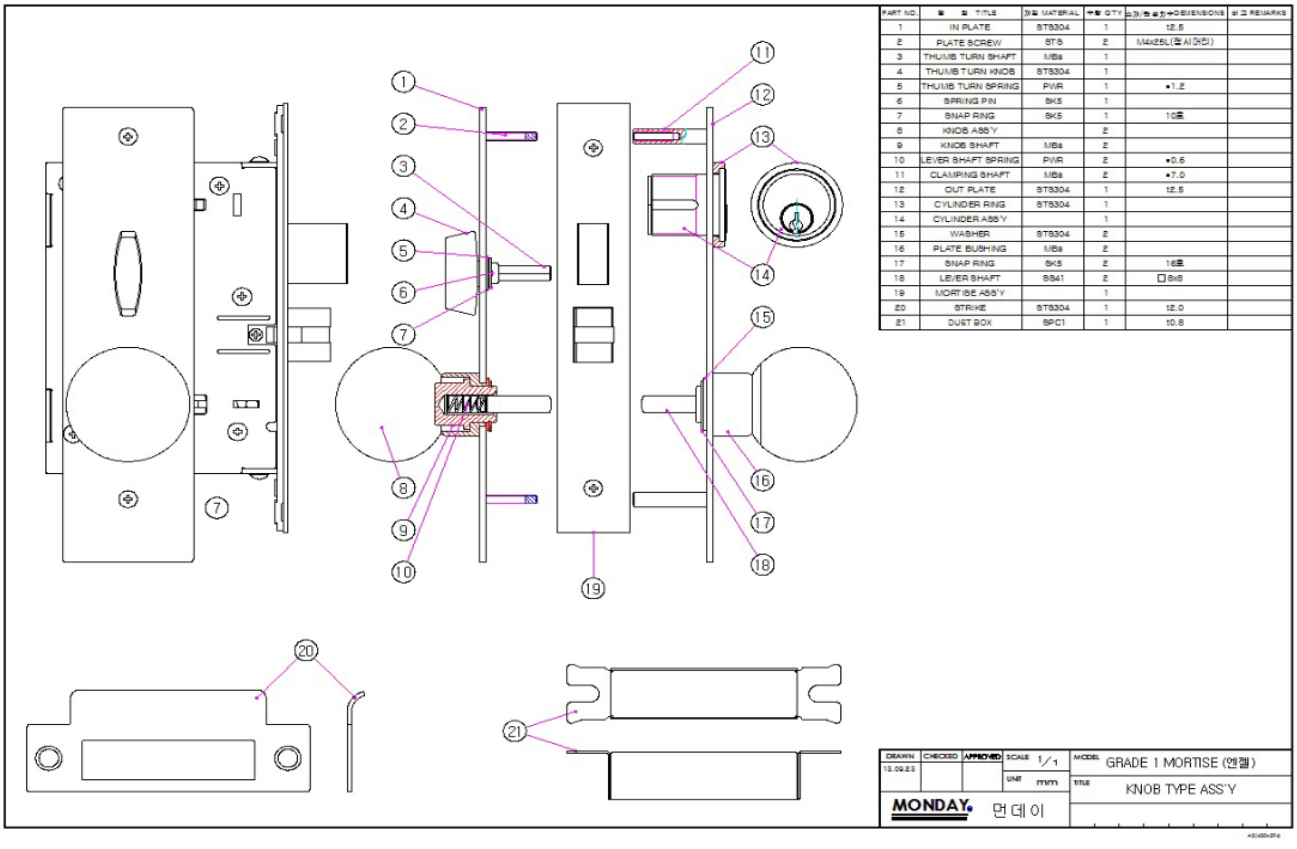


Components



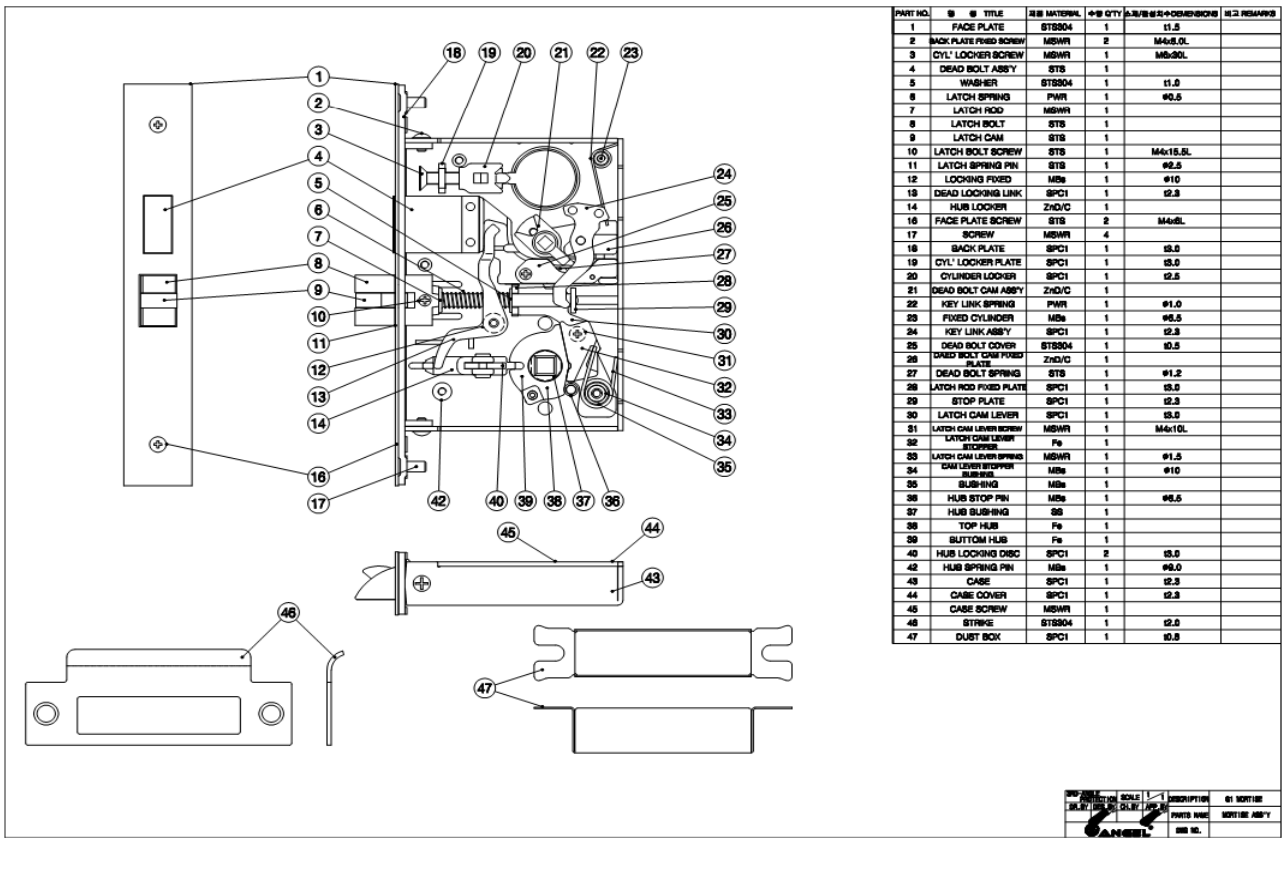
Side view

Product Drawing



PART NO.	품 명 TITLE	재질 MATERIAL	수량 QTY	외형치수 DIMENSIONS	비고 REMARKS
1	IN PLATE	STS304	1	t2.5	
2	PLATE SCREW	STS	2	M4x25L(줄사이다)	
3	THUMB TURN SHAFT	MBs	1		
4	THUMB TURN KNOB	STS304	1		
5	THUMB TURN SPRING	PWR	1	•1.2	
6	SPRING PIN	SK5	1		
7	SNAP RING	SK5	1	10호	
8	KNOB ASS'Y		2		
9	KNOB SHAFT	MBs	2		
10	LEVER SHAFT SPRING	PWR	2	•0.6	
11	CLAMPING SHAFT	MBs	2	•7.0	
12	OUT PLATE	STS304	1	t2.5	
13	CYLINDER RING	STS304	1		
14	CYLINDER ASS'Y		1		
15	WASHER	STS304	2		
16	PLATE BUSHING	MBs	2		
17	SNAP RING	SK5	2	16호	
18	LEVER SHAFT	SS41	2	□8x8	
19	MORTISE ASS'Y		1		
20	STRIKE	STS304	1	t2.0	
21	DUST BOX	SPC1	1	t0.8	

DRAWN	CHECKED	APPROVED	SCALE 1/1	MODEL GRADE 1 MORTISE (엔젤)
13.09.23			UNIT mm	TITLE KNOB TYPE ASS'Y
MONDAY 먼데이				



PART NO.	품 명 TITLE	재질 MATERIAL	수량 QTY	외형치수 DIMENSIONS	비고 REMARKS
1	FACE PLATE	STS304	1	t1.5	
2	BACK PLATE FIXED SCREW	MSWR	2	M4x8.0L	
3	CYL' LOCKER SCREW	MSWR	1	M5x30L	
4	DEAD BOLT ASS'Y	STS	1		
5	WASHER	STS304	1	t1.0	
6	LATCH SPRING	PWR	1	•0.5	
7	LATCH ROD	MSWR	1		
8	LATCH BOLT	STS	1		
9	LATCH CAM	STS	1		
10	LATCH BOLT SCREW	STS	1	M4x15.5L	
11	LATCH SPRING PIN	STS	1	•2.5	
12	LOCKING FIXED	MBs	1	•10	
13	DEAD LOCKING LINK	SPC1	1	t2.3	
14	HUB LOCKER	ZnD/C	1		
15	FACE PLATE SCREW	STS	2	M4x8L	
17	SCREW	MSWR	4		
18	BACK PLATE	SPC1	1	t3.0	
19	CYL' LOCKER PLATE	SPC1	1	t3.0	
20	CYLINDER LOCKER	SPC1	1	t2.5	
21	DEAD BOLT CAM ASS'Y	ZnD/C	1		
22	KEY LINK SPRING	PWR	1	•1.0	
23	FIXED CYLINDER	MBs	1	•6.5	
24	KEY LINK ASS'Y	SPC1	1	t2.3	
25	DEAD BOLT COVER	STS304	1	t0.5	
26	DAED BOLT CAM FIXED PLATE	ZnD/C	1		
27	DEAD BOLT SPRING	STS	1	•1.2	
28	LATCH ROD FIXED PLATE	SPC1	1	t3.0	
29	STOP PLATE	SPC1	1	t2.3	
30	LATCH CAM LEVER	SPC1	1	t3.0	
31	LATCH CAM LEVER SCREW	MSWR	1	M4x10L	
32	LATCH CAM LEVER STOPPER	Fe	1		
33	LATCH CAM LEVER SPRING	MSWR	1	•1.5	
34	CAM LEVER STOPPER BUSHING	MBs	1	•10	
35	BUSHING	MBs	1		
36	HUB STOP PIN	MBs	1	•6.5	
37	HUB BUSHING	BB	1		
38	TOP HUB	Fe	1		
39	BUTTOM HUB	Fe	1		
40	HUB LOCKING DISC	SPC1	2	t3.0	
42	HUB SPRING PIN	MBs	1	•9.0	
43	CASE	SPC1	1	t2.3	
44	CASE COVER	SPC1	1	t2.3	
45	CASE SCREW	MSWR	1		
46	STRIKE	STS304	1	t2.0	
47	DUST BOX	SPC1	1	t0.8	

SCALE 1/1	DESCRIPTION 01 MORTISE
ANGEL	PARTS NAME MORTISE ASS'Y
	DWG NO.

Revision Page

Revision No.	Date	Changes	Author	Reviewer
Original	6-Nov-2013	First issue	Credy Chen	Blusea Dong
1.0	6-Nov-2013	Revised model name from 'ASM-10000-1' to 'ASM-10000-01'		